

Work Order ID 57291

Tuesday, April 06, 2010 10:15:08 AM

Page 1

Item ID: D206-559-021

Accept

Setup Start

Revision ID:

Stop

Item Name: Bearpaw

Start Date: 3/31/2010 Start Qty: 1.00

Cust Item ID:

Required Date: 3/31/2010 Req'd Qty: 1.00

Customer:

Reference: Return 2010 / RA110012

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

10/06/06 SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN-D206-559

~~J-PRELIM~~

100

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Original B42825.

Kit was used, & needs to be replaced.

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Pick new kit.

New labels & decals, paperwork required with the new batch #.

Use the original bearpaw batch # for the bearpaws when picking. DO not pull stock.

8.00

10-4-16 SP (14)

ff for CL 10/04/09

8

CH207

Work Order ID 57291

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Item ID: D206-559-021

Accept

Revision ID:

Item Name: Bearpaw

Start Date: 3/31/2010 Start Qty: 1.00

Required Date: 3/31/2010 Req'd Qty: 1.00

Reference: Return 2010 / RA110012

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

8/10/09/16

0.00

Memo

(40)

130



Packaging

Packaging

Identify as per dwg & Stock Location: _____

0.00

NeVA

0.00

Memo

10/04/10 (1)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

Memo

*10/04/21**UMF 10-4-20*

Picklist Print

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Work Order ID: 57291



Parent Item: D206-559-021



Parent Item Name: Bearpaw

Start Date: 3/31/2010

Required Date: 3/31/2010

Comments: IPP Rev:C 04.02.17 Blank size changed KJ/JLM

Start Qty: 1.00

Required Qty: 1.00

IPP Rev:D 07-01-02 Was K10005 JLM

IPP Rev:E 08-01-09 Added Step 2 JLM Verified By:EC

IPP Rev:F 08-05-05 up a chg DD verified by:EC

AN4-15A



Bolt

Purchased No

160 Each

540.0000 8.0000



10-4-16 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST358

540

114239

40

114292

500

AN4-17A



Bolt

Purchased No

160 Each

990.0000 8.0000



8
10-4-16 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST359

990

112314

990

NA51149004634

AN960JD416



Washer

Purchased No

160 Each

0.0000 16.0000



8
1113706 10-4-16 SP

Picklist Print

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Parent Item: D206-559-021



Parent Item Name: Bearpaw

Start Date: 3/31/2010

Required Date: 3/31/2010

Comments: IPP Rev:C 04.02.17 Blank size changed KJ/JLM

Start Qty: 1.00

Required Qty: 1.00

IPP Rev:D 07-01-02 Was K10005 JLM

IPP Rev:E 08-01-09 Added Step 2 JLM Verified By:EC

IPP Rev:F 08-05-05 up a chg DD verified by:EC

D2182B *74 @ 5.0"*

Manufactured No

160 f

403.2500 1.6700



Rubber Cushion

*L means
Sioalytic*



10-4-16 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST402A

12

30872

12

Main Warehouse

ST410

391.25

52649

391.25

Manufactured No

160 Each

193.0000 8.0000



Radius Block



41
157254 10-4-16 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST010

193

55602

76

56686

117

4

Picklist Print

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Parent Item Name: Bearpaw

Start Date: 3/31/2010

Required Date: 3/31/2010

Comments: IPP Rev:C 04.02.17 Blank size changed KJ/JLM
 IPP Rev:D 07-01-02 Was K10005 JLM
 IPP Rev:E 08-01-09 Added Step 2 JLM Verified By:EC
 IPP Rev:F 08-05-05 up a chg DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

D2438

Manufactured No

160 Each

137.0000 4.0000



Clamp

10-4-16 sf

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST456

137

55447

37

55603

100

4

D2529

Manufactured No

160 Each

218.0000 8.0000



Washer

10-4-16 sf

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST017

218

56184

218

8

D2671

Manufactured No

160 Each

0.0000 2.0000



Bearpaw, 206 Narrow

B43825 10-4-16 sf

Picklist Print

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Work Order ID: 57291



Parent Item: D206-559-021



Parent Item Name: Bearpaw

Start Date: 3/31/2010

Required Date: 3/31/2010

Comments: IPP Rev:C 04.02.17 Blank size changed KJ/JLM
 IPP Rev:D 07-01-02 Was K10005 JLM
 IPP Rev:E 08-01-09 Added Step 2 JLM Verified By:EC
 IPP Rev:F 08-05-05 up a chg DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

MS210421A

Purchased No

160 Each

1,641.000-8.0000



Nut



10-4-16 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST139

2

111827

2

Main Warehouse

ST300

1639

113422

631

114108

1000

9063

8

QS200-M44S

Purchased No

160 Each

12.0000 2.0000



Clamp



10-4-16

10 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST450

12

113288

12

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	16				D2182B050	RUBBER CUSHION
8	12	8	12			20	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						2	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						2	D4010-041	BEARPAW ASSEMBLY
						8	D4011-1	CLAMP, SHORT
						2	D4011-3	CLAMP, LONG
						8	D4011-5	CLAMP, SHORT (OEM)
						10	D4012-1	CUSHION
						2	AN4C10A	BOLT
8	12	8	12	8	12		AN4-15A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
						4	AN4C13A	BOLT
						8	AN4C15A	BOLT
						8	AN4C17A	BOLT
16	24	16	24				AN960JD416	WASHER
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						20	MS21043-4	NUT
				8	12		NAS1149D0463J	WASHER
2		2	1				QS200M44S	CLAMP

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Revision: K
 Date: 09.11.16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries